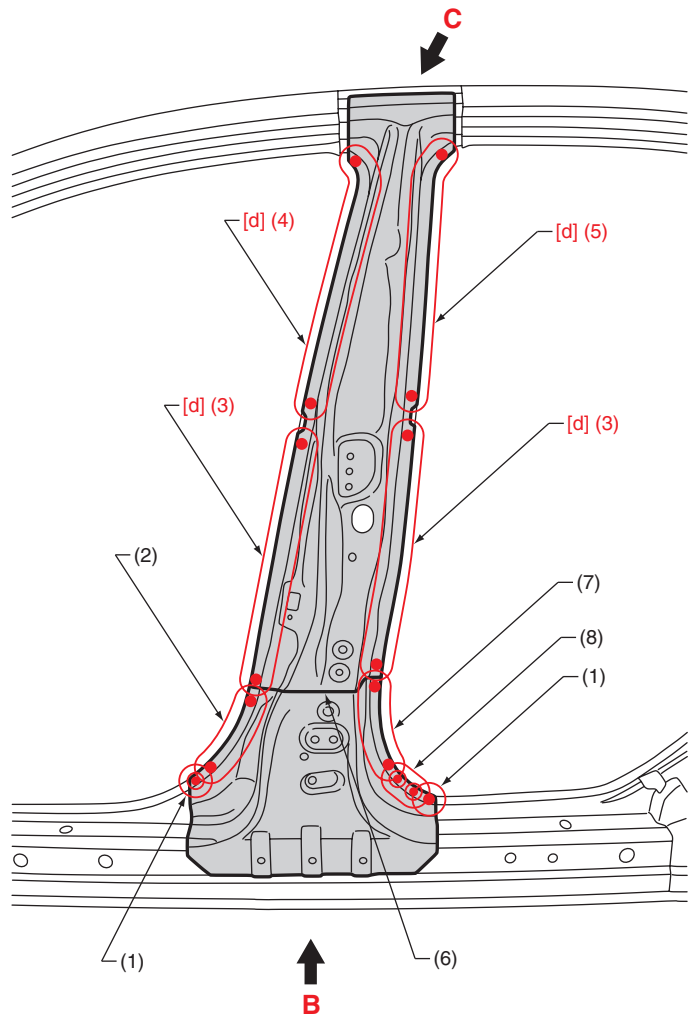
B: INSTALLATION

• Overall view

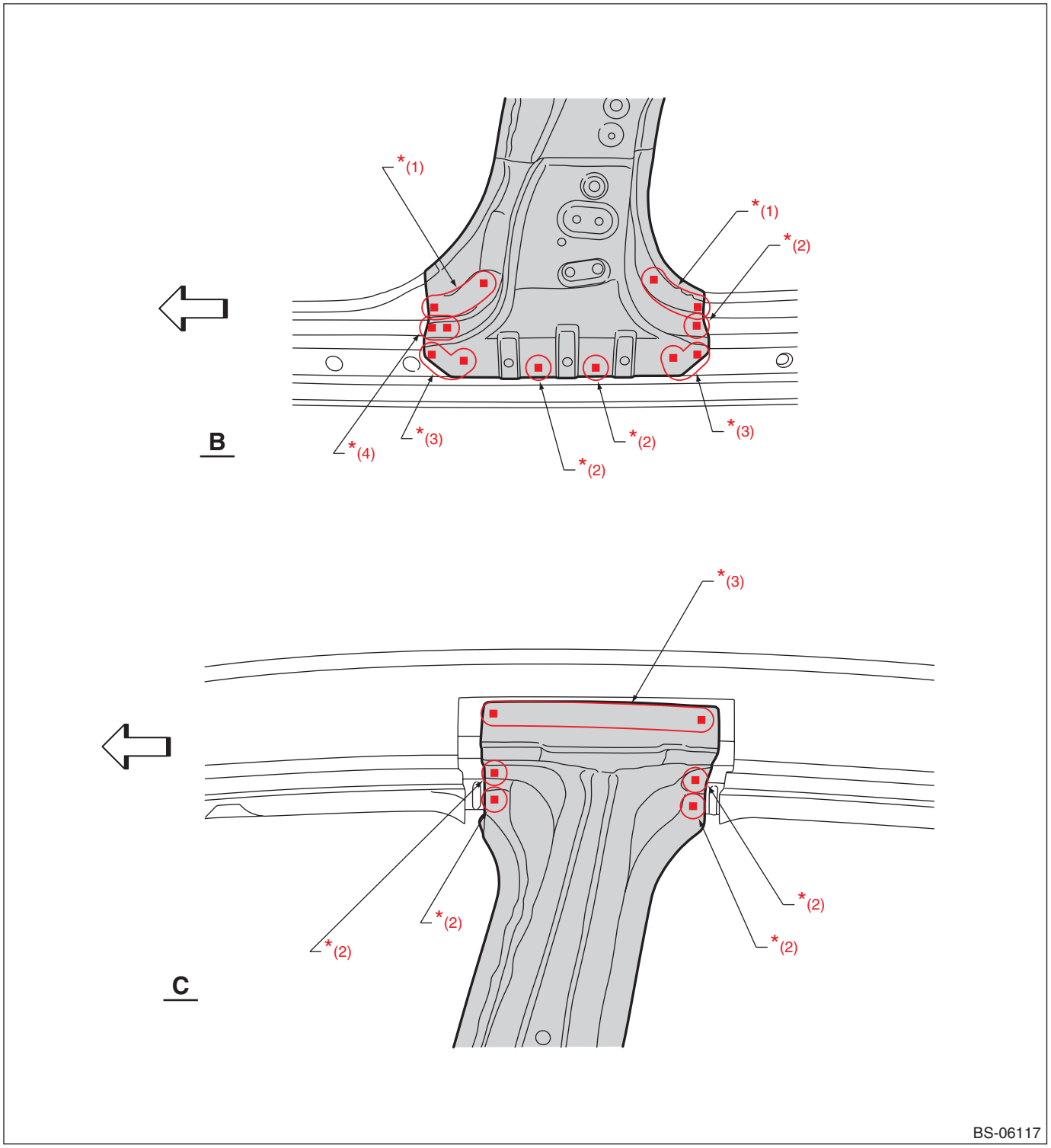


BS-06116

(1)	1 point	(4)	10 points	(7)	5 points
(2)	6 points	(5)	11 point	(8)	2 points
(3)	8 points	(6)	Tailored line		

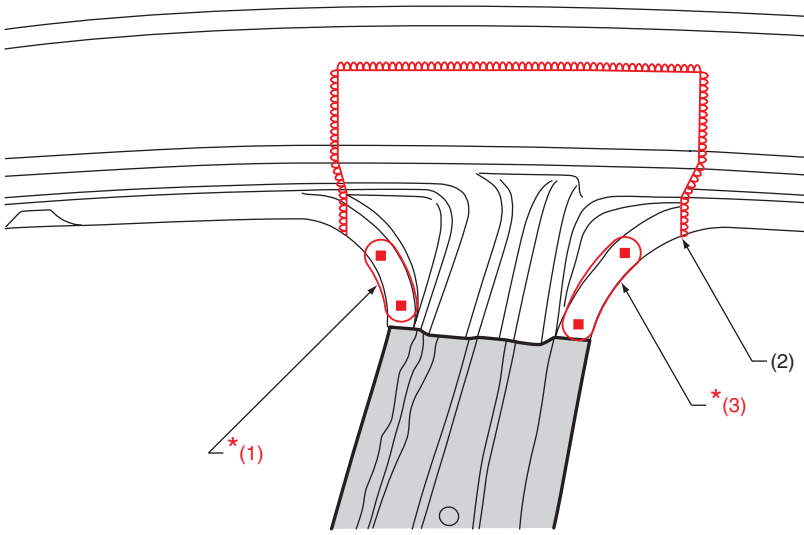
[d] Spot welding conditions	Compression: 3.5 kN, Current: 7.0 kA, Welding time: 25 cyc

• **Views**



(1) 4 points (service)
(2) 1 point (service)
(3) 3 points (service)
(4) 2 points (service)

*: When plug welding a high-tensile steel sheet of 980 MPa Class or more, refer to "NOTE, Foreword" on page 7.

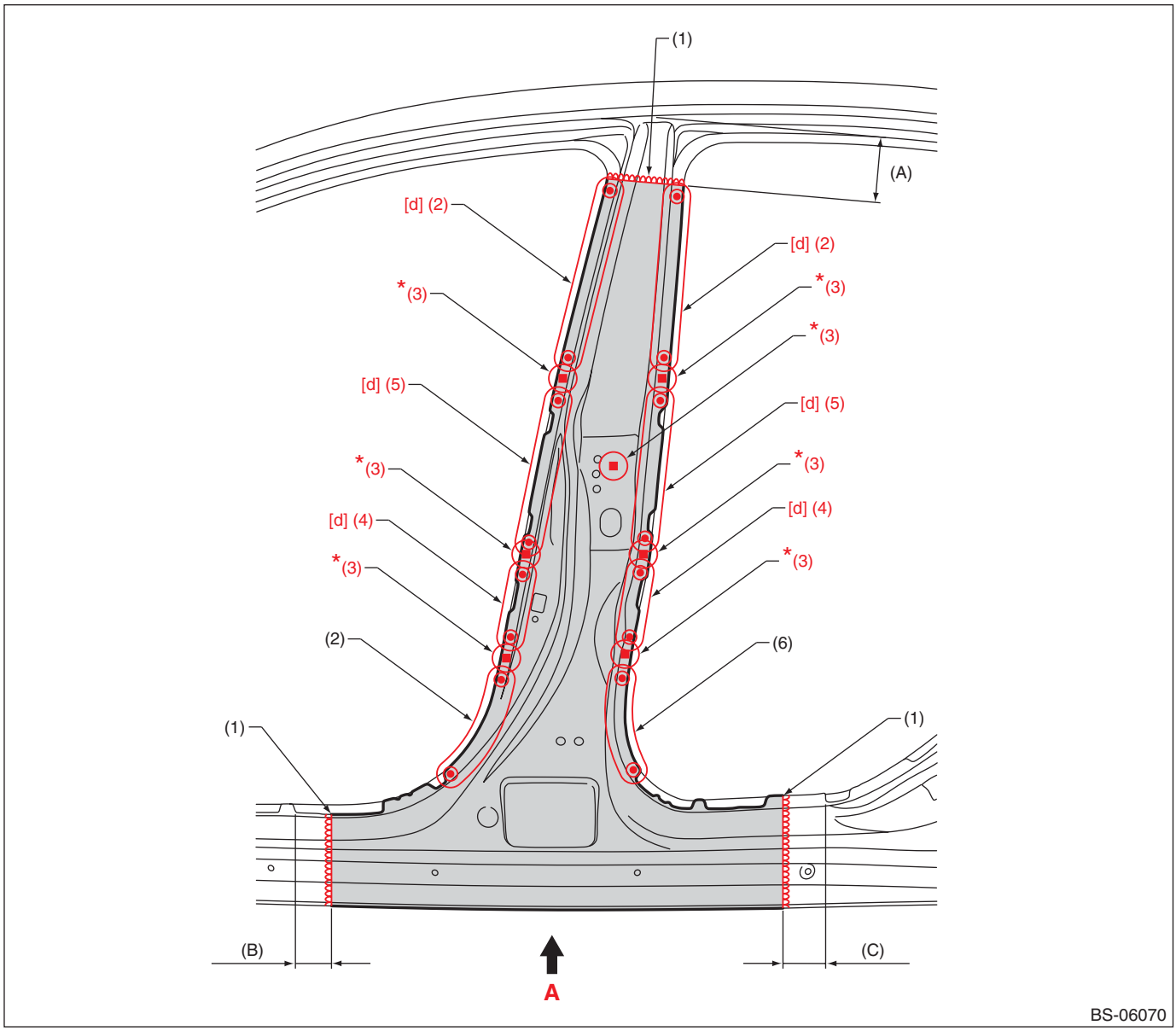


BS-06192

(1) 2 points (2) 1 point (3) 3 points

*: When plug welding a high-tensile steel sheet of 980 MPa Class or more, refer to "NOTE, Foreword" on page 7.

• **Overall view**

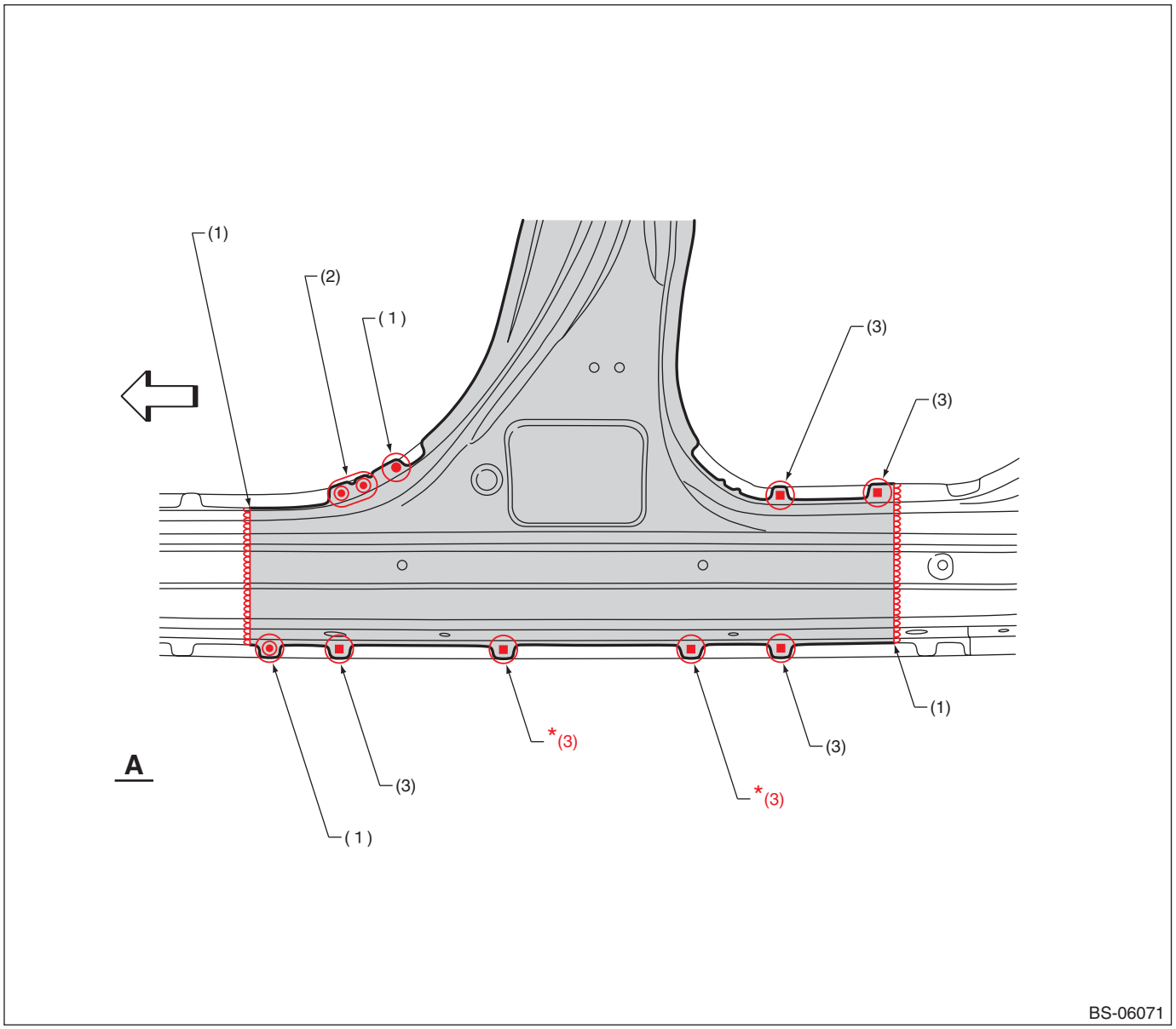


(A)	100 mm (3.94 in)	(B)	60 mm (2.36 in)	(C)	70 mm (2.76 in)
(1)	1 point	(3)	1 point (service)	(5)	5 points
(2)	7 points	(4)	3 points	(6)	6 points

[d] Spot welding conditions	Compression: 3.5 kN, Current: 7.0 kA, Welding time: 25 cyc

*: When plug welding a high-tensile steel sheet of 980 MPa Class or more, refer to "NOTE, Foreword" on page 7.

• **Views**



(1) 1 point (2) 2 points (3) 1 point (service)

*: When plug welding a high-tensile steel sheet of 980 MPa Class or more, refer to "NOTE, Foreword" on page 7.